

HONDALINE™Accessory
ENGINE GUARD
H/CApplication
GL650/GL650 INTERSTATE
CX650E, CX650CPublications No.
HP 110 8101Issue Date
1982**COMPONENTS**

Index No.	Part Name	Qty
①	Engine guard, right	1
②	Engine guard, left	1
③	Bolt, special, 8 x 14 mm	2
④	Nut, flange, 8 mm	2
⑤	Bolt, flange, 10 x 80 mm	2

TOOLS

- 14mm T-wrench or offset wrench
- 17mm offset wrench or spanner
- 12mm T-wrench or offset wrench
- Screwdriver (+) (large)

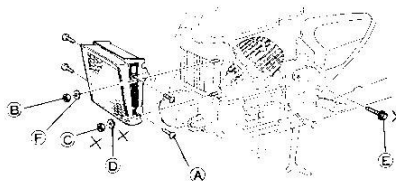
PRECAUTIONS

- Proper tightening is essential for the parts being assembled. Be sure to tighten all bolts and nuts to their specified torques as shown.
- Torque values
6mm bolt ... 8-12 N.m (0.8-1.2 kg-m)
(6-19 ft-lbs)
8mm bolt ... 18-25 N.m (1.8-2.5 kg-m)
(13-18 ft-lbs)
10mm bolt ... 30-40 N.m (3.0-4.0 kg-m)
(22-29 ft-lbs)
- Do not touch the engine and exhaust pipes when they are hot to prevent scalding.

INSTALLATION**Removal**

- 1) Remove the four 6x12mm pan head screws (A) attaching the radiator and remove the radiator. Retain the screws (A) and radiator.
- 2) Remove the nuts (B) (C) and plain washers (D) (F).
Remove the flange bolts (E). Discard the nuts (C), plain washers (D) and flange bolts (E). (Fig. 1)

Fig. 1

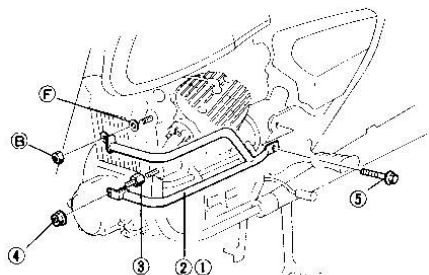
**Installation**

- 1) Install the two 8x14mm special bolts (3) on the engine studs, one on each side.
Tighten the bolts (3) to the specified torque.
TORQUE: 3.0-4.0 kg-m (22-29 ft-lbs)
- 2) Position the plain washers (F), and right and left engine guards (1) (2) over the engine and frame as shown and install using the flange nut (B) (4) and 10x80mm flange bolt (5) for each. Tighten all bolts and nuts securely.

Over

- 3) Reinstall the radiator using the four 6x12mm pan head screws (A) retained. Tighten securely. (Fig. 1)

Fig. 2



RULES TO SAFER RIDING

- Follow the instructions described in the owner's manual.
- The weight of the accessory is as follows:

Engine guards, R/L	2.2 kg (4.9 lbs)
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